



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4972-041
Job Sheet 179737



Part No: D4972-041

Job Qty: 5 ea

Part Name: Side Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 AS RE DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	5 pcs	7/18/18	7/18/18	0.00	0.58	Waterjet1		SC 8/10/18
110	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-1		SC 8/10/18
120	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC8-5		38
130	Brake NC	5 pcs	7/18/18	7/18/18	0.03	0.35	Brake NC 2		9-89
140	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC5		16-07-31
150	HandFinish	5 pcs	7/18/18	7/18/18	0.00	0.32	HandFinish1		SA 18-07-31
160	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC7-4		18-08-01
170	Powdercoat	5 pcs	7/18/18	7/18/18	0.00	0.15	Powdercoat4		18-08-01
180	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC3		38
190	Small Fab	5 pcs	7/18/18	7/18/18	0.00	0.48	Small Fab-8		9-89 5m15
200	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
210	Packaging	5 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-2		9-89
220	QC21-SA	5 Ea	7/18/18	7/18/18	0.00	0.00	QC21		DAS 21 AUG 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.9500 sf (.59 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	20 Ea (4 ea)	190-Small Fab	508535
MS21059L3	Nut Plate	10 Ea (2 ea)	190-Small Fab	508547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	3	122	0
190-Small Fab	MS20426AD3-3	20	4,153	0
	MS21059L3	10	302	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																																																																																											
		Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐																																																																																																																																																				
Part No. _____		Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐																																																																																																																																																				
		Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐																																																																																																																																																				
NCR No. _____		Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐																																																																																																																																																						
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Container No: S088899 Part: D4972 - 041 Job No: 179737 Serial No/Batch: S088899 Revision: Inspector: Exp Date: Instructions: Date: 07/03/18 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																																																																															
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DART AEROSPACE LTD		Work Order:	179737
Description: Side Plate		Part Number:	D4972-1
Inspection Dwg: D4972	Rev: A		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SL	Checked by:	38 BAC	QC Inspector:	
Date:	18/07/03	Date:	JUL 05 2018	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.06.24	New Issue	KJ	
B	17.02.16	Ø0.201 dimension added	KJ	